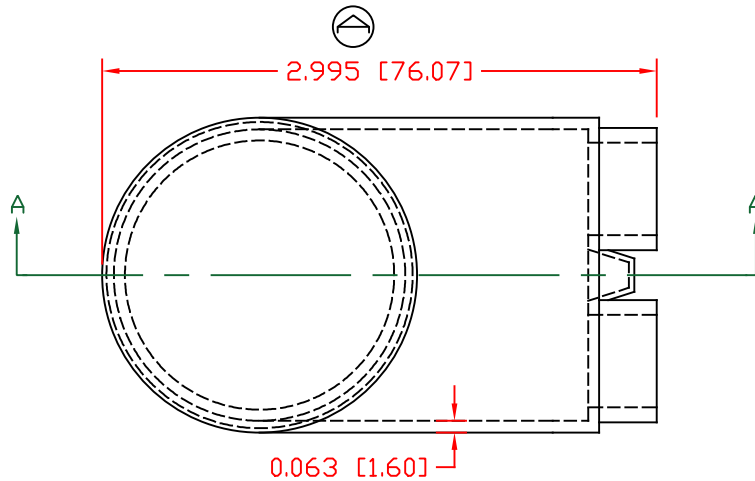
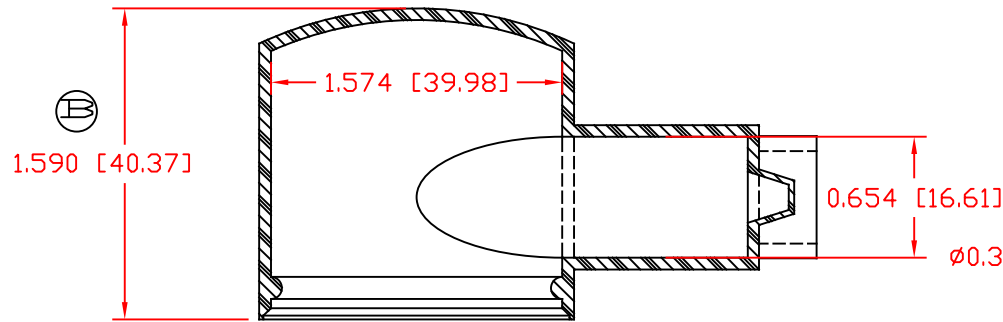


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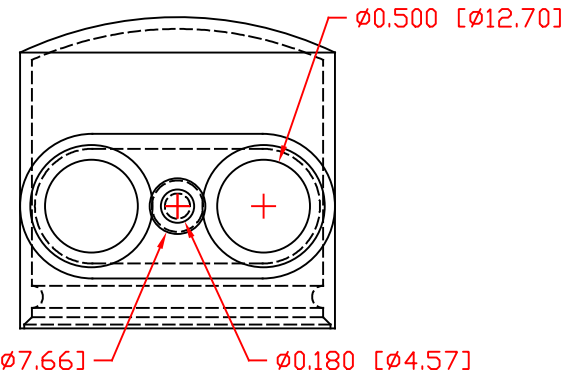
LTR.	REVISIONS	DATE	INT.
A	CHANGED DIMENSION FROM 3.010"	07-07-20	EJE
B	UPDATED DIMENSION FROM 1.680 [42.67]	11-27-24	RAS



TYP. WALL THICKNESS = 1.5




SECTION A-A



SCALE FACTOR : NONE  
 ALL DIMENSIONS GIVEN AS: in [mm]  
 TOLERANCES UNLESS OTHERWISE SPECIFIED :  
 MOLDED PARTS: ±.030" [±0.8mm]  
 ALL ANGLES ARE ± 1 DEGREE

MATERIAL PART NO:	1101650102
MATERIAL:	PVC
VENDOR PART NO:	9812-65-RED 683
SHORE DUROMETER:	"A" 10 SEC. 65
SPECIFIC GRAVITY:	1.34
ULT. ELONGATION %:	400
MELTING TEMP:	315-335 F [157-168 C]
BRITTLE TEMP:	-54 F [-48 C]
TENSILE STRENGTH PSI:	1550 PSI
DIELECTRIC STRENGTH, V./mil	511
U.L. RATING:	V2

		<b>VTE Incorporated</b> 5437 Robinson Road, P.O. Box 790 Pellston, Michigan 49769 Telephone: 1-800-527-9256, 231-539-8000 FAX: 231-539-0914	
		REF:	DATE:
	04-08-1998	CHK'D BY: EJE	0.053 lbs [23.99 g]
TITLE: STYLE 4 MARINE BOOT UPPER			
MATERIAL: PVC		PART NO.	
COLOR: RED	DRG CLASS	REV B	600N4V02